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control system

(ZQC) is a mistake-proofing approach that

prevents defects by monitoring process

conditions at the source and correcting errors that would cause defects. In this breakthrough

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approach, mistake-proofing devices called poka-yoke are used to check and give feedback about each product or operation in the process, not just a sample.

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is a simple and

effective method

to prevent

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defects from occurring in an organization's manufacturing, service or business process. This article describes the six mistake-proofing principles to design both product and

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processes so that mistakes are impossible to make or, at the least, easy and early to detect and correct. 1.

The Six Mistake Proofing Principles | Operational ...
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is about preventing errors, notifying the operator when an error does occur and stopping the error from moving to the next operation or becoming a defect for our customers.

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Process Flow

Operators The

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† Quality-One

becomes obvious

to the operator

when it is time

to place an

order for the

warehouse to

deliver another

pallet of ink.

This visual

management

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mistake proofs
downtime on the
presses by
providing a
continuous
supply of ink.
Hotels also use
visual cues. For
the housekeeping
staff, they wrap
paper strips
around the

MISTAKE PROOFING

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TECHNIQUES –

Lean Methods

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proofing, or its

Japanese

equivalent poka-

yoke (pronounced

PO-ka yo-KAY),

is the use of

any automatic

device or method

that either

makes it

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impossible for
an error to
occur or makes
the error
immediately
obvious once it
has occurred. It
is a common
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tool. When to
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The Zero Quality

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(ZQC) is a

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prevents defects

by monitoring

processing

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conditions at the source and correcting errors that cause defects.

Since it is human nature to make mistakes, ZQC does not blame people for errors, but instead finds ways to keep errors from

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becoming
defects.

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Mistake-Proofing
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by Shingo

Poka-yoke is a
Japanese term
that means "mist
ake-proofing" or
"inadvertent
error
prevention". A

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poka-yoke is any mechanism in any process that helps an

equipment

operator avoid mistakes. Its

purpose is to eliminate

product defects

by preventing, correcting, or

drawing

attention to

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human errors as they occur. The concept was formalised, and the term adopted, by Shigeo Shingo as part of the Toyota Production System.

Poka-yoke -

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