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based on the FX5U. Persons who do not have a basic understanding of the PLC should prepare by reading the "Your First PLC Introduction" FX-NYUM-TEXT textbook. The following related materials are available. (1) Your First PLC Introduction JY997D22101 (2) MELSEC iQ-F FX5 ...

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1.1 Purpose of This Manual This manual explains programming methods, programming languages, and other information necessary for creating structured programs.

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manual contains text, diagrams and explanations which will guide the reader in the correct installation and operation of an FX series PLC. It should be read and understood before attempting to install or use the unit.

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